

The ternary system Hf–Ga–Sb at 600°C

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The isothermal section at 600°C of the phase diagram of the ternary system Hf–Ga–Sb was constructed in the whole concentration range, using X-ray powder diffraction. Limited solid solutions based on the binary compounds HfGa (17 at.% Sb), Hf₅Ga₃ (11 at.% Sb), and Hf₅Sb₃ (3 at.% Ga) were observed. Four ternary compounds form at 600°C: Hf₂GaSb₃ (structure type Zr₂CuSb₃, Pearson symbol *tP6*, space group *P-4m2*, *a* = 3.89841(8), *c* = 8.62650(19) Å), HfGa_{0.1}Sb_{0.9} (FeSi, *cP8*, *P213*, *a* = 5.5752(3) Å), Hf₅GaSb₃ (Hf₅CuSn₃, *hP18*, *P6₃/mcm*, *a* = 8.4747(5), *c* = 5.7190(5) Å), and Hf₅Ga_{1.84-0.72}Sb_{1.16-2.28} (Nb₅SiSn₂, *tI32*, *I4/mcm*, *a* = 10.84972(15), *c* = 5.50154(8) Å for composition Hf₅Ga_{1.51(2)}Sb_{1.49(2)}). The ternary phases, except HfGa_{0.1}Sb_{0.9}, are characterized by full or partial ordering of the Ga and Sb atoms.

Hafnium / Gallium / Antimony / X-ray powder diffraction / Phase diagram / Crystal structure / Solid solution

Introduction

The ternary systems {Ti,Zr,Hf}–Ga–Sb have not yet been systematically investigated. In the systems with Ti and Zr, the existence of Mn₅Si₃-type (Pearson symbol *hP16*, space group *P6₃/mcm*) solid solutions and of the W₅Si₃/Nb₅SiSn₂-type (Pearson symbol *tI32*, space group *I4/mcm*) ternary compounds Ti₅GaSb₂ and Zr₅Ga_{0.8}Sb_{2.2} has been reported [1-3].

Short time ago the isothermal section at 600°C of the phase diagram of the ternary system Hf–Ga–Sn was constructed in the whole concentration range, and the crystal structures of the ternary phases formed in it, were reported [4-6]. Solid solutions with up to 17 at.% Sn based on the binary gallides HfGa (structure type ThIn, Pearson symbol *oP24*, space group *Pbcm*) and Hf₅Ga₃ (structure type Mn₅Si₃) were observed. The structure of the limiting composition of the solid solution HfGa_{1-x}Sn_x (*x* ≈ 0.33) is characterized by an ordered distribution of Ga and Sn atoms, representing an own structure type, Hf₃Ga₂Sn (Pearson symbol *oP24*, space group *Pbcm*), which is the first ternary ordering derivative of the structure type ThIn. Based on the binary stannide Hf₅Sn₃ (structure type Mn₅Si₃), an interstitial solid solution containing up to 11.1 at.% Ga is formed. The structure of the limiting composition of the solid solution Hf₅Ga_xSn₃ (*x* = 1) is also characterized by an ordered distribution of Ga and Sn atoms, and belongs to the structure type Hf₅CuSn₃ (Pearson symbol *hP18*, space group *P6₃/mcm*), which is a ternary ordered derivative

of the structure type Ti₅Ga₄ (filled up Mn₅Si₃ type). A ternary compound, Hf₅Ga_{1.24-0.52}Sn_{1.76-2.48}, with a homogeneity range of 9 at.% Ga (Sn), was found in the Hf–Ga–Sn system at 600°C. Its crystal structure belongs to the structure type Nb₅SiSn₂, which is an ordered ternary variant of the W₅Si₃ type.

Several compounds have been identified in the binary systems that delimit the ternary system Hf–Ga–Sb [7]. The phase diagrams of the systems Hf–Ga and Ga–Sb have been constructed in the whole concentration range [8]. In the system Hf–Sb the existence of five binary phases has been reported. The equiatomic hafnium antimonide, HfSb, exists in two polymorphic forms. The presumed high-temperature modification of HfSb₂ was later shown to be off-stoichiometric and crystallize with a new structure type [9].

In this work we present the results of an experimental investigation of the phase equilibria and crystal structures of the phases observed in the ternary system Hf–Ga–Sb at 600°C. We have recently reported the crystal structures of the ternary phases Hf₂GaSb₃ [10] and Hf₅Ga_{1.51}Sb_{1.49} [11] and preliminary results of the determination of the crystal structure of Hf₅GaSb₃ [12].

Experimental

11 two-component and 96 three-component alloys were synthesized from high-purity metals

(Hf \geq 99.9 wt.%, Ga \geq 99.99 wt.%, Sb \geq 99.97 wt.%) by arc melting, using a tungsten electrode and a water-cooled copper hearth under a Ti-gettered argon atmosphere. To achieve homogeneity, the samples were melted twice. After the synthesis the alloys were wrapped into tantalum foil, sealed in quartz ampoules under vacuum, and annealed at 600°C for 720 h. Finally the ampoules were quenched into cold water. The weight losses, which were controlled at all stages of the synthesis, did not exceed 1 wt.% of the total mass, which was approximately 1 g for each alloy.

Phase analysis and structure refinements were carried out using X-ray powder diffraction data collected on diffractometers DRON-2.0M (Fe $K\alpha$ -radiation, angular range $20 \leq 2\theta \leq 110$ – 120° , step 0.05°) and STOE Stadi P (Cu $K\alpha_1$ -radiation, angular range 6 – $10 \leq 2\theta \leq 110^\circ$, step 0.015°). The profile and structural parameters were refined by the Rietveld method, using the program package FullProf Suite [13].

Results and discussion

Binary systems

The existence of 12 binary compounds at 600°C in the boundary systems Hf–Ga, Hf–Sb and Ga–Sb was confirmed. Crystallographic data for the binary compounds in the system Hf–Ga can be found in [4]; data for the compounds in the systems Hf–Sb and Ga–Sb, including literature data and unit-cell parameters refined in this work, are summarized in Table 1.

Isothermal section at 600°C of the phase diagram of the system Hf–Ga–Sb

The isothermal section at 600°C of the phase diagram of the ternary system Hf–Ga–Sb was constructed in

the whole concentration range (Fig. 1). It consists of 19 single-phase, 39 two-phase and 21 three-phase fields. The ternary phase Hf₂GaSb₃ forms the highest number of equilibria (8). The binary compounds HfGa and Hf₅Ga₃ dissolve 17 and 11 at.% Sb, respectively; the compound Hf₅Sb₃ dissolves 3 at.% Ga. The other binary compounds do not dissolve noticeable amounts of the third component. Four ternary compounds were found in the system at 600°C.

Solid solutions HfGa_{1-0.66}Sb_{0-0.34} and Hf₅Ga_{3-2.12}Sb_{0-0.88}

The substitutional solid solution HfGa_{1-x}Sb_x ($x = 0$ – 0.34 , $a = 9.1609(10)$ – $9.282(2)$, $b = 8.5097(8)$ – $8.639(3)$, $c = 5.6384(6)$ – $5.6255(15)$ Å) was studied by X-ray powder diffraction. It was found that substitution of Sb for Ga in the binary gallide HfGa takes place up to the composition Hf₃Ga₂Sb, similarly to what was observed for the ternary system Hf–Ga–Sn [4]. The crystal structure of the limiting composition belongs to the structure type Hf₃Ga₂Sn (Pearson symbol *oP24*, space group *Pbcm*). Replacement of Ga atoms by larger Sb atoms leads to an increase of the unit-cell parameters a and b and a decrease of the parameter c .

The solid solution Hf₅Ga_{3-x}Sb_x ($x = 0$ – 0.88 , $a = 7.9601(10)$ – $8.0986(8)$, $c = 5.6779(8)$ – $5.6436(5)$ Å) was also studied by X-ray powder diffraction. Substitution of Sb atoms for Ga atoms in the hexagonal Mn₅Si₃-type structure produces an increase of the parameter a and the unit-cell volume, to a decrease of the parameter c (Fig. 2).

Ternary compounds

The structure of the ternary compound Hf₂GaSb₃ was determined by X-ray powder diffraction [10]. It crystallizes with the structure type Zr₂CuSb₃, which represents a ternary ordered derivative of the UAs₂ type (Pearson symbol *tP6*, space group *P-4m2*, $a = 3.89841(8)$, $c = 8.62650(19)$ Å).

Table 1 Crystallographic data for the binary compounds of the systems Hf–Sb and Ga–Sb.

Compound	Structure type	Pearson symbol	Space group	Unit-cell parameters, Å			Reference
				a	b	c	
Hf ₃ Sb	Ni ₃ P	<i>tI32</i>	<i>I-4</i>	11.1899	–	5.6364	[14]
				11.1723(11)	–	5.6255(6)	this work
Hf ₅ Sb ₃	Y ₃ Bi ₃	<i>oP32</i>	<i>Pnma</i>	7.4075	8.718	1.0736	[15]
				7.3865(9)	8.6843(10)	10.7192(12)	this work
rt-HfSb	ZrSb	<i>oS24</i>	<i>Cmcm</i>	3.779	10.338	13.842	[16]
				3.7738(9)	10.334(3)	13.893(4)	this work
ht-HfSb	FeSi	<i>cP8</i>	<i>P2₁3</i>	5.59	–	–	[17]
rt-HfSb ₂	TiAs ₂	<i>oP24</i>	<i>Pnmm</i>	14.96	9.86	3.85	[18]
				14.9629(2)	9.8503(12)	3.8403(4)	this work
‘ht-HfSb ₂ ’	UAs ₂	<i>tP6</i>	<i>P4/nmm</i>	3.92	–	8.68	[17]
Hf ₅ Sb ₉	Hf ₅ Sb ₉	<i>tP28</i>	<i>P4/n</i>	8.7483	–	8.6646	[9]
GaSb	ZnS	<i>cF8</i>	<i>F-43m</i>	6.0963	–	–	[19]
				6.0935(4)	–	–	this work

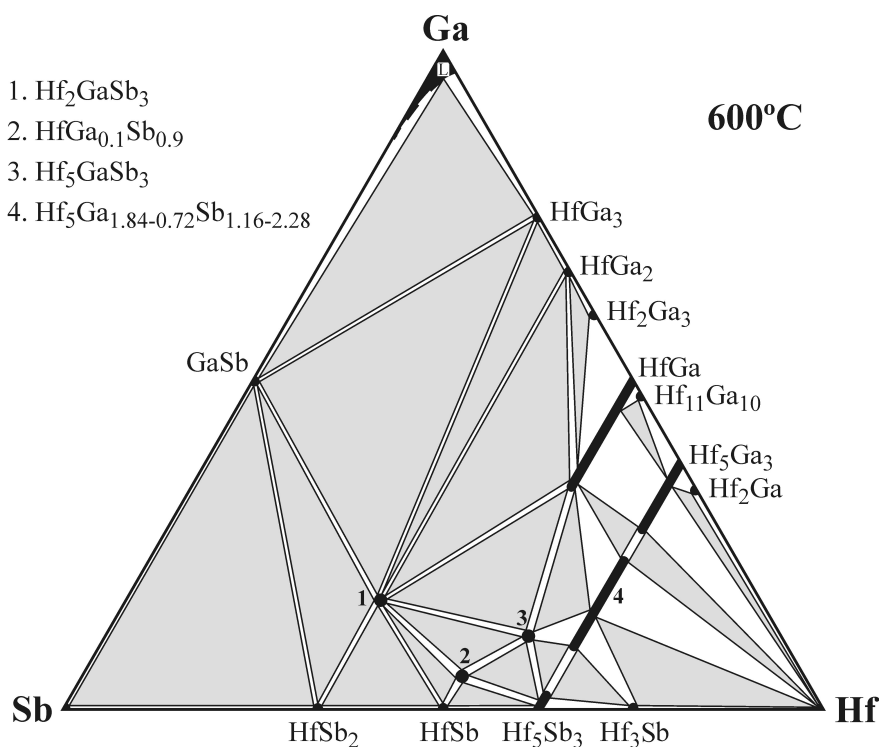


Fig. 1 Isothermal section of the phase diagram of the system Hf–Ga–Sb at 600°C.

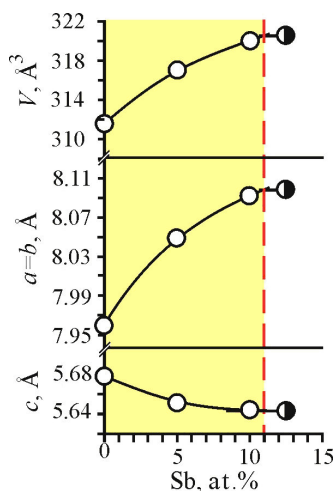


Fig. 2 Unit-cell parameters as a function of the Sb content in the solid solution $\text{Hf}_5\text{Ga}_{3-x}\text{Sb}_x$ ($x = 0-0.88$).

The crystal structure of the ternary compound $\text{HfGa}_{0.1}\text{Sb}_{0.9}$ was studied on X-ray powder diffraction data (diffractometer DRON-2.0M). It crystallizes with the structure type FeSi (Pearson symbol $cP8$, space group $P2_13$, $a = 5.5752(3)$ Å) and is probably part of the solid solution of the high-temperature modification of binary compound HfSb, stabilized by Ga at 600°C. The unit-cell parameters of the ternary phase are smaller than those reported for the corresponding binary compound [17], thereby confirming partial substitution of Ga atoms for Sb atoms. Experimental

details and crystallographic data for $\text{HfGa}_{0.1}\text{Sb}_{0.9}$ are listed in Table 2, atomic coordinates and isotropic displacement parameters in Table 3, and interatomic distances and coordination numbers in Table 4. The atoms of the p -block elements occupy one of the two atom sites, forming a statistical mixture $M = 0.10(3)\text{Ga} + 0.90(3)\text{Sb}$. The content of the unit cell and the coordination polyhedra of the two sites in the structure of $\text{HfGa}_{0.1}\text{Sb}_{0.9}$ are shown in Fig. 3. Both sites have similar coordination polyhedra, namely trigonal prisms with one additional atom: $\underline{\text{Hf}}M_7$ and $\underline{M}\text{Hf}_7$.

The structure of the ternary compound Hf_5GaSb_3 was determined from X-ray powder diffraction data collected on a diffractometer STOE Stadi P. It crystallizes with the structure type Hf_5CuSn_3 (Pearson symbol $hP18$, space group $P6_3/mcm$, $a = 8.4747(5)$, $c = 5.7190(5)$ Å). As stated above, this type represents a ternary ordered variant of the Ti_5Ga_4 structure type, which is a filled derivative of the Mn_5Si_3 -type structure. In contrast to the ternary system Hf–Ga–Sn, where a continuous solid solution $\text{Hf}_5\text{Ga}_x\text{Sn}_{3-x}$ ($x = 0-1$) was observed [4], the structure type Hf_5CuSn_3 is here adopted by a distinct ternary compound, Hf_5GaSb_3 , whereas the structure of binary Hf_5Sb_3 belongs to a different structure type. Experimental details and crystallographic data for Hf_5GaSb_3 are listed in Table 2, atomic coordinates and isotropic displacement parameters in Table 5, interatomic distances and coordination numbers in Table 6. Fig. 4 shows the content of the unit cell and the coordination polyhedra of the crystallographically independent atoms in the structure of Hf_5GaSb_3 .

Table 2 Experimental details and crystallographic data for the ternary phases HfGa_{0.10(3)}Sb_{0.90(3)} and Hf₅GaSb₃.

Compound		HfGa _{0.10(3)} Sb _{0.90(3)}	Hf ₅ GaSb ₃
Formula weight M_r		295.037	1327.423
Structure type		FeSi	Hf ₅ CuSn ₃
Pearson symbol		<i>cP8</i>	<i>hP18</i>
Space group		<i>P2₁3</i>	<i>P6₃/mcm</i>
Unit-cell parameters:	$a, \text{Å}$	5.5752(3)	8.4747(5)
	$c, \text{Å}$	–	5.7190(5)
Unit-cell volume $V, \text{Å}^3$		173.29(2)	355.71(4)
Formula units per cell Z		4	2
Density $D_x, \text{g cm}^{-3}$		11.313	12.398
Preferred orientation: value / [direction]		–	0.925(3) / [001]
Scan mode		$\theta/2\theta$	$\theta/2\theta$
Range $2\theta, ^\circ$		29–115	6–110
Step size, $^\circ$		0.05	0.015
Scan time per step, s		3	380
Profile parameters	U	0.058(8)	0.043(4)
	V	-0.041(8)	-0.011(3)
	W	0.072(9)	0.0359(6)
Shape parameter		0.67(2)	0.393(5)
Asymmetry parameters		0.09(2), 0.05(7)	–
Number of refined parameters		13	17
Reliability factors:	R_B	0.0583	0.0676
	R_F	0.0423	0.0534
	R_p	0.0543	0.0784
	R_{wp}	0.0690	0.0915
	χ^2	3.5	2.3

Table 3 Atomic coordinates and isotropic displacement parameters for HfGa_{0.1}Sb_{0.9}.

Site	Wyckoff position	x	y	z	$B_{\text{iso}}, \text{Å}^2$
Hf	$4a$	0.3911(18)	0.3911(18)	0.3911(18)	0.48(2)
M^a	$4a$	0.0856(18)	0.0856(18)	0.0856(18)	0.95(3)

^a $M = 0.10(3)\text{Ga} + 0.90(3)\text{Sb}$ **Table 4** Interatomic distances and coordination numbers in the structure of HfGa_{0.1}Sb_{0.9}.

Atoms		$d, \text{Å}$	Coordination number
Hf	– 3 M^a	2.873(14)	7
	– 1 M^a	2.950(14)	
	– 2 M^a	3.115(14)	
M^a	– 3 Hf	2.873(14)	7
	– 1 Hf	2.950(14)	
	– 3 Hf	3.115(14)	

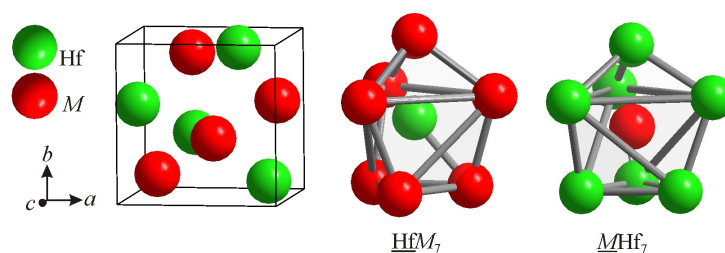
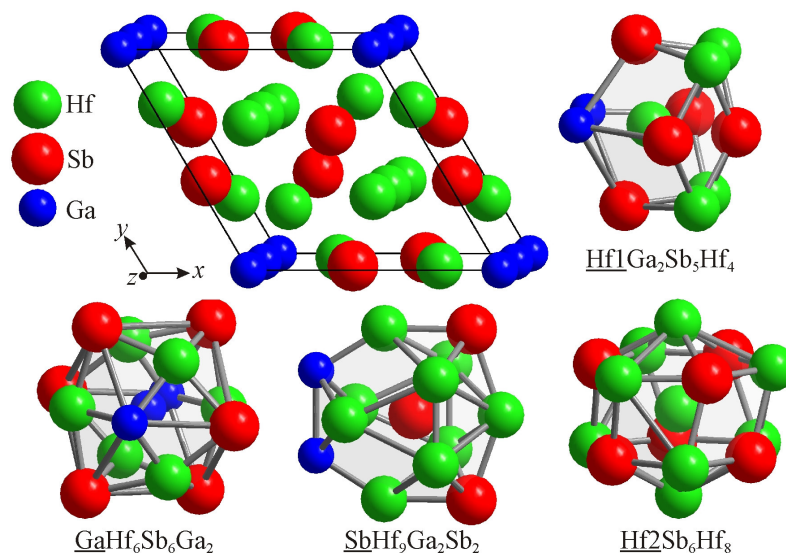
^a $M = 0.10(3)\text{Ga} + 0.90(3)\text{Sb}$ **Fig. 3** Unit-cell content and coordination polyhedra of the two sites in the structure of HfGa_{0.1}Sb_{0.9}.

Table 5 Atomic coordinates and isotropic displacement parameters for Hf₅GaSb₃.

Site	Wyckoff position	<i>x</i>	<i>y</i>	<i>z</i>	<i>B</i> _{iso} , Å ²
Hf1	6 <i>g</i>	0.2694(4)	0	¼	0.85(5)
Hf2	4 <i>d</i>	⅓	⅔	0	0.51(7)
Ga	2 <i>b</i>	0	0	0	0.91(4)
Sb	6 <i>g</i>	0.6143(6)	0	¼	0.55(8)

Table 6 Interatomic distances and coordination numbers in the structure of Hf₅GaSb₃.

Atoms		<i>d</i> , Å	Coordination number
Hf1	– 2 Ga	2.694(3)	11
	– 2 Sb	2.9042(14)	
	– 1 Sb	2.923(6)	
	– 2 Sb	3.025(2)	
	– 4 Hf2	3.4422(11)	
Hf2	– 2 Hf2	2.8595(3)	14
	– 6 Sb	2.995(3)	
	– 6 Hf1	3.4422(11)	
Sb	– 2 Hf1	2.904(4)	13
	– 1 Hf1	2.923(6)	
	– 4 Hf2	2.995(3)	
	– 2 Hf1	3.025(2)	
	– 2 Sb	3.454(4)	
	– 2 Ga	3.568(2)	
	– 2 Ga	3.568(2)	
Ga	– 6 Hf1	2.694(3)	14
	– 2 Ga	2.8595(3)	
	– 6 Sb	3.568(2)	

**Fig. 4** Unit-cell content and coordination polyhedra of the atoms in the structure of Hf₅GaSb₃.

The ternary compound **Hf₅Ga_{1.84-0.72}Sb_{1.16-2.28}** crystallizes with the structure type Nb₅SiSn₂, which represents a ternary ordered derivative of the W₅Si₃ type (Pearson symbol *t*32, space group *I4/mcm*, *a* = 10.84972(15), *c* = 5.50154(8) Å for composition Hf₅Ga_{1.51(2)}Sb_{1.49(2)}). The structure contains mixtures of Ga and Sb atoms in both available atom sites.

However, a tendency towards ordering of the *p*-block elements is observed: Wyckoff position *8h* is preferentially occupied by Sb atoms and Wyckoff position *4a* by Ga atoms [11]. The ternary phase has a homogeneity range of 10 at.% Ga/Sb; the unit-cell parameters increase linearly (*a* = 10.8146-10.8921, *c* = 5.4895-5.5214 Å) with increasing Sb content (Fig. 5).

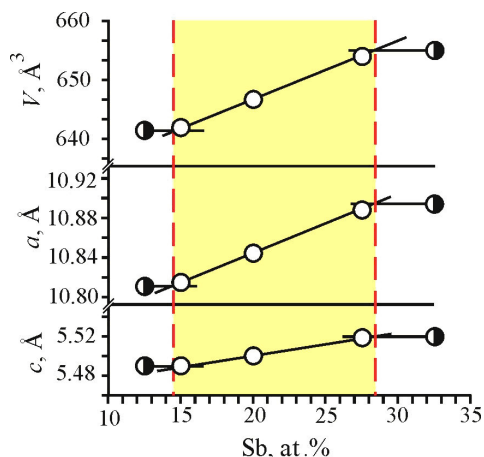


Fig. 5 Unit-cell parameters as a function of the Sb content within the homogeneity range of the ternary compound $\text{Hf}_5\text{Ga}_{1.84-0.72}\text{Sb}_{1.16-2.28}$.

Conclusions

At 600°C the ternary system Hf–Ga–Sb is characterized by the existence of limited solid solutions based on the binary compounds HfGa (17 at.% Sb), Hf_5Ga_3 (11 at.% Sb) and Hf_5Sb_3 (3 at.% Ga), and four ternary compounds: Hf_2GaSb_3 (structure type Zr_2CuSb_3), $\text{HfGa}_{0.1}\text{Sb}_{0.9}$ (FeSi), Hf_5GaSb_3 (Hf_5CuSn_3), and $\text{Hf}_5\text{Ga}_{1.84-0.72}\text{Sb}_{1.16-2.28}$ (Nb_5SiSn_2). Substitution of Sb atoms for Ga atoms within the homogeneity ranges of $\text{HfGa}_{1-x}\text{Sb}_x$ ($x = 0-0.34$), $\text{Hf}_5\text{Ga}_{3-x}\text{Sb}_x$ ($x = 0-0.88$) and $\text{Hf}_5\text{Ga}_{3-x}\text{Sb}_x$ ($x = 1.16-2.28$) leads to an increase of the unit-cell volume. The ternary phases, with the exception of $\text{HfGa}_{0.1}\text{Sb}_{0.9}$, which probably belongs to the solid solution of ht-HfGa, show a fully or partly ordered arrangement of Ga and Sb atoms.

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